

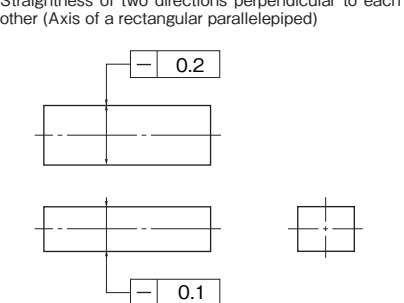
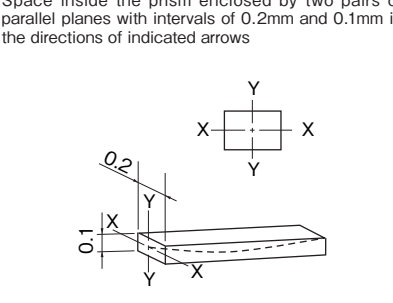
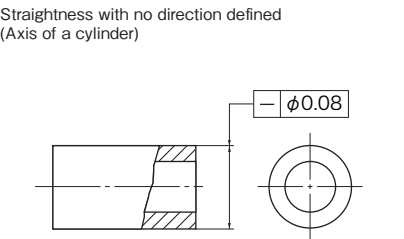
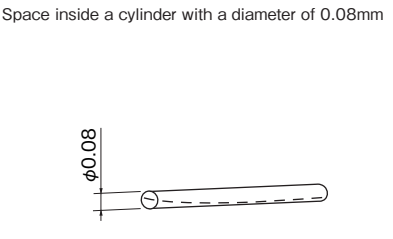
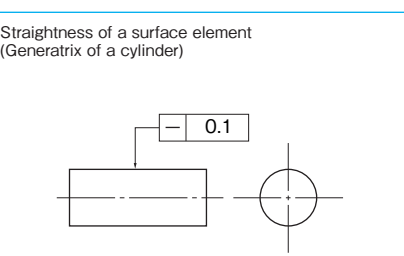
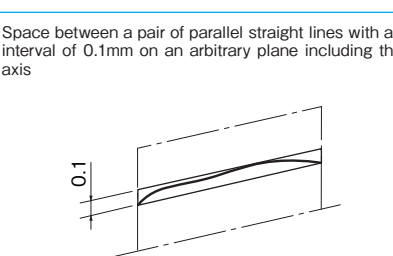
A large, stylized graphic on the right side of the slide. It features a light blue 'Z' shape above a darker blue 'W' shape, both with white outlines. To the right of these shapes is a vertical column of several small, light blue rounded rectangles.

TECHNICAL REFERENCE

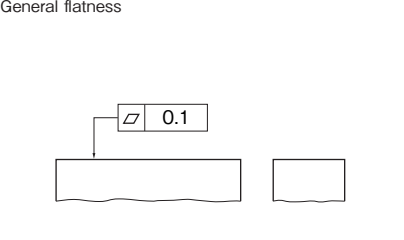
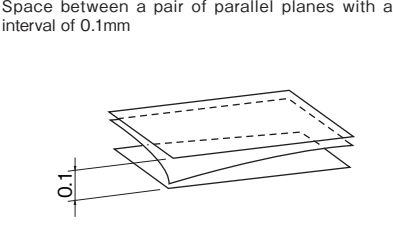
DEFINITIONS AND DESIGNATIONS OF GEOMETRICAL DEVIATIONS (JIS B0621)

TOLERANCING OF FORM, ORIENTATION, LOCATION AND RUN-OUT (JIS B0021)

STRAIGHTNESS Straightness indicates the degree of deviation of a straight portion from the geometrical straight line.

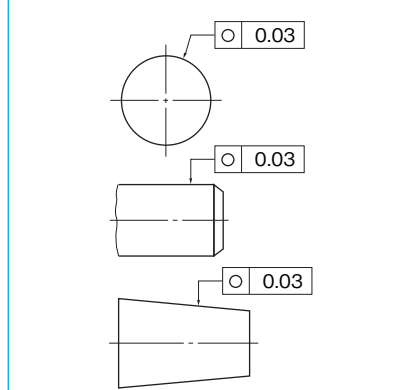
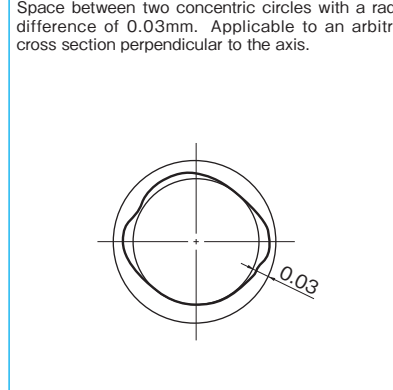
Straightness of two directions perpendicular to each other (Axis of a rectangular parallelepiped) 	Space inside the prism enclosed by two pairs of parallel planes with intervals of 0.2mm and 0.1mm in the directions of indicated arrows 
Straightness with no direction defined (Axis of a cylinder) 	Space inside a cylinder with a diameter of 0.08mm 
Straightness of a surface element (Generatrix of a cylinder) 	Space between a pair of parallel straight lines with an interval of 0.1mm on an arbitrary plane including the axis 

FLATNESS Flatness indicates the degree of deviation of a flat portion from the geometrical plane.

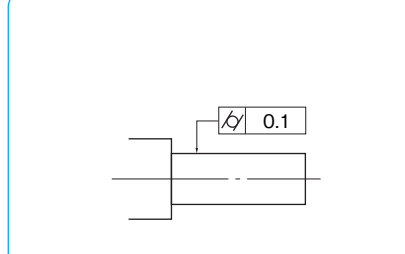
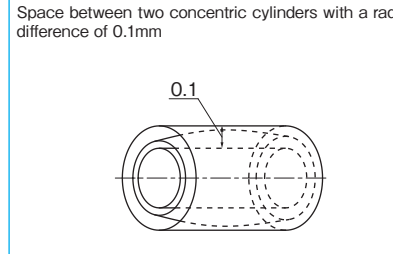
General flatness 	Space between a pair of parallel planes with an interval of 0.1mm 
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Tech-2

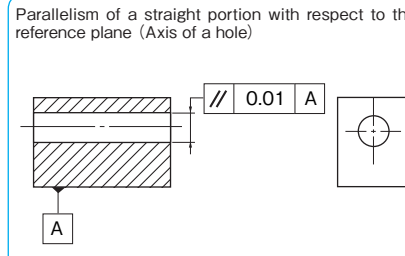
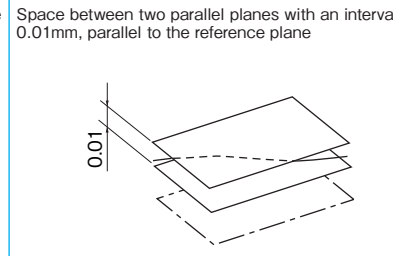
CIRCULARITY Circularity indicates the degree of deviation of a circular portion from the geometrical circle.

	Space between two concentric circles with a radius difference of 0.03mm. Applicable to an arbitrary cross section perpendicular to the axis. 
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CYLINDRICITY Cylindricity indicates the degree of deviation of a cylindrical portion from the geometrical cylindrical surface.

	Space between two concentric cylinders with a radius difference of 0.1mm 
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PARALLELISM Parallelism assumes a combination of two straight portions, a straight portion and a flat portion, or two flat portions which must be parallel to each other. Parallelism indicates, with one of the two portions as a reference, the degree of deviation of the other straight or flat portion from the geometrical straight line or plane parallel to the reference straight line or plane.

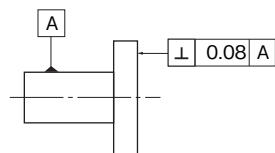
Parallelism of a straight portion with respect to the reference plane (Axis of a hole) 	Space between two parallel planes with an interval of 0.01mm, parallel to the reference plane 
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Tech-3

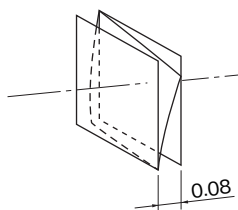
PERPENDICULARITY

Perpendicularity assumes a combination of two straight portions, a straight portion and a flat portion, or two flat portions which must be perpendicular to each other. Perpendicularity indicates, with one of the two portions as a reference, the degree of deviation of the other straight or flat portion from the geometrical straight line or plane.

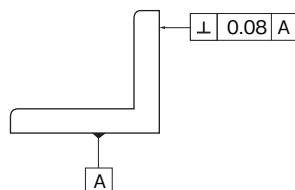
Perpendicularity of a flat portion with respect to the reference straight line
(with the axis of a cylinder as a reference)



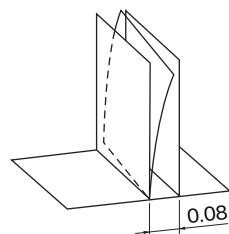
Space between two parallel planes with an interval of 0.08mm, perpendicular to the reference straight line



Perpendicularity of a flat portion with respect to the reference plane



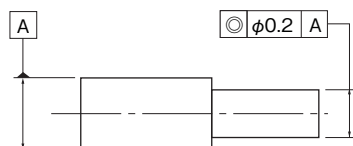
Space between two parallel planes with an interval of 0.08mm, perpendicular to the reference plane



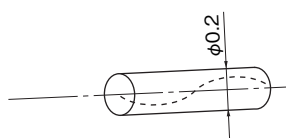
CONCENTRICITY

Concentricity indicates the degree of deviation from the axis which must be on the same straight line as the reference axis.

Concentricity of a cylindrical portion



Space inside a cylinder with a diameter of 0.2mm, concentric with the reference axis



Hardness Conversion Table

Rockwell C scale hardness HRC (load150kg)	Vickers Hardness HV	Brinell hardness HBW		Rockwell hardness		Shore hardness HS
		standard sphere	tungsten sphere	HRA A scale load 60 kg brale pressure point	HRBS B scale load 100 kg 1/16-inch- diameter sphere	
68	940	—	—	85.6	—	97
67	900	—	—	85.0	—	95
66	865	—	—	84.5	—	92
65	832	—	739	83.9	—	91
64	800	—	722	83.4	—	88
63	772	—	705	82.8	—	87
62	746	—	688	82.3	—	85
61	720	—	670	81.8	—	83
60	697	—	654	81.2	—	81
59	674	—	634	80.7	—	80
58	653	—	615	80.1	—	78
57	633	—	595	79.6	—	76
56	613	—	577	79.0	—	75
55	595	—	560	78.5	—	74
54	577	—	543	78.0	—	72
53	560	—	525	77.4	—	71
52	544	500	512	76.8	—	69
51	528	487	496	76.3	—	68
50	513	475	481	75.9	—	67
49	498	464	469	75.2	—	66
48	484	451	455	74.7	—	64
47	471	442	443	74.1	—	63
46	458	432	432	73.6	—	62
45	446	421	421	73.1	—	60
44	434	409	409	72.5	—	58
43	423	400	400	72.0	—	57
42	412	390	390	71.5	—	56
41	402	381	381	70.9	—	55
40	392	371	371	70.4	—	54
39	382	362	362	69.9	—	52
38	372	353	353	69.4	—	51
37	363	344	344	68.9	—	50
36	354	336	336	68.4	(109.0)	49
35	345	327	327	67.9	(108.5)	48
34	336	319	319	67.4	(108.0)	47
33	327	311	311	66.8	(107.5)	46
32	318	301	301	66.3	(107.0)	44
31	310	294	294	65.8	(106.0)	43
30	302	286	286	65.3	(105.5)	42
29	294	279	279	64.7	(104.5)	41
28	286	271	271	64.3	(104.0)	41
27	279	264	264	63.8	(103.0)	40
26	272	258	258	63.3	(102.5)	38
25	266	253	253	62.8	(101.5)	38
24	260	247	247	62.4	(101.0)	37
23	254	243	243	62.0	100.0	36
22	248	237	237	61.5	99.0	35
21	243	231	231	61.0	98.5	35
20	238	226	226	60.5	97.8	34
(18)	230	219	219	—	96.7	33
(16)	222	212	212	—	95.5	32
(14)	213	203	203	—	93.9	31
(12)	204	194	194	—	92.3	29
(10)	196	187	187	—	90.7	28
(8)	188	179	179	—	89.5	27
(6)	180	171	171	—	87.1	26
(4)	173	165	165	—	85.5	25
(2)	166	158	158	—	83.5	24
(0)	160	152	152	—	81.7	24

Shaft Dimensional Tolerance

diameter category mm	a13	c12	d6	e6	f5	f6	g5	g6	h5	h6	h7	h8	h9	h10
greater than or less	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower
— 3	-270 -410	-60 -160	-20 -26	-14 -20	-6 -10	-6 -12	-2 -6	-2 -8	0 -4	0 -6	0 -10	0 -14	0 -25	0 -40
3 6	-270 -450	-70 -190	-30 -38	-20 -28	-10 -15	-10 -18	-4 -9	-4 -12	0 -5	0 -8	0 -12	0 -18	0 -30	0 -48
6 10	-280 -500	-80 -230	-40 -49	-25 -34	-13 -19	-13 -22	-5 -11	-5 -14	0 -6	0 -9	0 -15	0 -22	0 -36	0 -58
10 14	-290 -560	-95 -275	-50 -61	-32 -43	-16 -24	-16 -27	-6 -14	-6 -17	0 -8	0 -11	0 -18	0 -27	0 -43	0 -70
14 18	-300 -630	-110 -320	-65 -78	-40 -53	-20 -29	-20 -33	-7 -16	-7 -20	0 -9	0 -13	0 -21	0 -33	0 -52	0 -84
18 24	-310 -700	-120 -370	-80 -96	-50 -66	-25 -36	-25 -41	-9 -20	-9 -25	0 -11	0 -16	0 -25	0 -39	0 -62	0 -100
24 30	-320 -710	-130 -380	-100 -119	-60 -79	-30 -43	-30 -49	-10 -23	-10 -29	0 -13	0 -19	0 -30	0 -46	0 -74	0 -120
30 40	-340 -800	-140 -440	-120 -142	-72 -94	-36 -51	-36 -58	-12 -27	-12 -34	0 -15	0 -22	0 -35	0 -54	0 -87	0 -140
40 50	-360 -820	-150 -450	-140 -159	-85 -110	-43 -61	-43 -68	-14 -32	-14 -39	0 -18	0 -25	0 -40	0 -63	0 -100	0 -160
50 65	-380 -920	-170 -520	-160 -180	-100 -129	-50 -70	-50 -79	-15 -35	-15 -44	0 -20	0 -29	0 -46	0 -72	0 -115	0 -185
65 80	-410 -950	-180 -530	-180 -200	-110 -142	-56 -79	-56 -88	-17 -40	-17 -49	0 -23	0 -32	0 -52	0 -81	0 -130	0 -210
80 100	-440 -1070	-200 -600	-200 -220	-125 -161	-62 -87	-62 -98	-18 -43	-18 -54	0 -25	0 -36	0 -57	0 -89	0 -140	0 -230
100 120	-460 -1090	-220 -640	-220 -240	-135 -175	-68 -95	-68 -108	-20 -47	-20 -60	0 -27	0 -40	0 -63	0 -97	0 -155	0 -250
120 140	-480 -1130	-240 -680	-240 -260	-145 -185	-75 -105	-75 -120	-22 -51	-22 -66	0 -30	0 -44	0 -69	0 -105	0 -165	0 -270
140 160	-500 -1170	-260 -720	-260 -280	-155 -200	-82 -112	-82 -128	-24 -56	-24 -72	0 -33	0 -48	0 -73	0 -111	0 -175	0 -290
160 180	-520 -1210	-280 -760	-280 -300	-165 -215	-90 -120	-90 -138	-26 -60	-26 -78	0 -36	0 -52	0 -78	0 -117	0 -185	0 -310
180 200	-540 -1250	-300 -800	-300 -320	-175 -230	-98 -130	-98 -148	-28 -64	-28 -84	0 -39	0 -56	0 -83	0 -123	0 -195	0 -330
200 225	-560 -1290	-320 -840	-320 -340	-185 -245	-106 -140	-106 -158	-30 -68	-30 -90	0 -42	0 -60	0 -88	0 -129	0 -205	0 -350
225 250	-580 -1330	-340 -880	-340 -360	-195 -260	-114 -150	-114 -170	-32 -72	-32 -96	0 -45	0 -64	0 -93	0 -135	0 -215	0 -370
250 280	-600 -1370	-360 -920	-360 -380	-205 -275	-122 -160	-122 -180	-34 -76	-34 -102	0 -48	0 -68	0 -98	0 -141	0 -225	0 -390
280 315	-620 -1410	-380 -960	-380 -400	-215 -290	-130 -170	-130 -190	-36 -80	-36 -108	0 -51	0 -72	0 -103	0 -145	0 -235	0 -410
315 355	-640 -1450	-400 -1000	-400 -420	-225 -305	-138 -180	-138 -200	-38 -84	-38 -114	0 -54	0 -76	0 -108	0 -150	0 -245	0 -430
355 400	-660 -1490	-420 -1040	-420 -440	-235 -320	-146 -190	-146 -210	-40 -88	-40 -120	0 -57	0 -80	0 -112	0 -155	0 -255	0 -450
400 450	-680 -1530	-440 -1080	-440 -460	-245 -335	-154 -200	-154 -220	-42 -92	-42 -126	0 -60	0 -84	0 -116	0 -160	0 -265	0 -470
450 500	-700 -1570	-460 -1120	-460 -480	-255 -350	-162 -210	-162 -230	-44 -96	-44 -132	0 -63	0 -88	0 -120	0 -165	0 -275	0 -490

Housing Bore Dimensional Tolerance

diameter category mm	E10	E11	F6	F7	F8	G6	G7	H5	H6	H7	H8	H9	H10
greater than or less	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower
— 3	+54 +14	+74 +14	+12 +6	+16 +6	+20 +6	+8 +2	+12 +2	+4 0	+6 0	+10 0	+14 0	+25 0	+40 0
3 6	+68 +20	+95 +20	+18 +10	+22 +10	+28 +10	+12 +4	+16 +4	+5 0	+8 0	+12 0	+18 0	+30 0	+48 0
6 10	+83 +25	+115 +25	+22 +13	+28 +13	+35 +13	+14 +5	+20 +5	+6 0	+9 0	+15 0	+22 0	+36 0	+58 0
10 14	+102 +32	+142 +32	+27 +16	+34 +16	+43 +16	+17 +6	+24 +6	+8 0	+11 0	+18 0	+27 0	+43 0	+70 0
14 18	+124 +40	+170 +40	+33 +20	+41 +20	+53 +20	+20 +7	+28 +7	+9 0	+13 0	+21 0	+33 0	+52 0	+84 0
18 24	+150 +50	+210 +50	+41 +25	+50 +25	+64 +25	+25 +9	+34 +9	+11 0	+16 0	+25 0	+39 0	+62 0	+100 0
24 30	+180 +60	+250 +60	+49 +30	+60 +30	+76 +30	+29 +10	+40 +10	+13 0	+19 0	+30 0	+46 0	+74 0	+120 0
30 40	+212 +72	+292 +72	+58 +36	+71 +36	+90 +36	+34 +12	+47 +12	+15 0	+22 0	+35 0	+54 0	+87 0	+140 0
40 50	+245 +85	+335 +85	+68 +43	+83 +43	+108 +43	+39 +14	+54 +14	+18 0	+25 0	+40 0	+63 0	+100 0	+160 0
50 65	+285 +100	+390 +100	+79 +50	+96 +50	+122 +50	+44 +15	+61 +15	+20 0	+29 0	+46 0	+72 0	+115 0	+185 0
65 80	+320 +110	+430 +110	+88 +56	+108 +56	+137 +56	+49 +17	+69 +17	+23 0	+32 0	+52 0	+81 0	+130 0	+210 0
80 100	+355 +125	+485 +125	+98 +62	+119 +62	+151 +62	+54 +18	+75 +18	+25 0	+36 0	+57 0	+89 0	+140 0	+230 0
100 120	+385 +135	+535 +135	+108 +68	+131 +68	+165 +68	+60 +20	+83 +20	+27 0	+40 0	+63 0	+97 0	+155 0	+250 0
120 140													
140 160													
160 180													
180 200													
200 225													
225 250													
250 280													
280 315													
315 355													
355 400													
400 450													
450 500													

Tech-6

unit : μm

js5	js6	j5	j6	k5	k6	m5	m6	n5	n6	p5	p6	r6	r7	diameter category mm
upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	greater than or less
± 2	± 3	± 2	+4 -2	+4 0	+6 0	+6 +2	+8 +2	+8 +4	+10 +4	+10 +6	+12 +6	+16 +10	+20 +10	— 3
± 2.5	± 4	+3 -2	+6 -2	+6 +1	+9 +1	+9 +4	+12 +4	+13 +8	+16 +8	+17 +12	+20 +12	+23 +15	+27 +15	3 6
± 3	± 4.5	+4 -2	+7 -2	+7 +1	+10 +1	+12 +6	+15 +6	+16 +10	+19 +10	+21 +15	+24 +15	+28 +19	+34 +19	6 10
± 4	± 5.5	+5 -3	+8 -3	+9 +1	+12 +1	+15 +7	+18 +7	+20 +12	+23 +12	+26 +18	+29 +18	+34 +23	+41 +23	10 14
± 4.5	± 6.5	+5 -4	+9 -4	+11 +2	+15 +2	+17 +8	+21 +8	+24 +15	+28 +15	+31 +22	+35 +22	+41 +28	+49 +28	14 18
± 5.5	± 8	+6 -5	+11 -5	+13 +2	+18 +2	+20 +9	+25 +9	+28 +17	+33 +17	+37 +26	+42 +26	+50 +34	+59 +34	18 24
± 6.5	± 9.5	+6 -7	+12 -7	+15 +2	+21 +2	+24 +11	+30 +11	+33 +20	+39 +20	+45 +32	+51 +32	+60 +41	+71 +41	24 30
± 7.5	± 11	+6 -9	+13 -9	+18 +3	+25 +3	+28 +13	+35 +13	+38 +23	+45 +23	+52 +37	+59 +37	+68 +43	+80 +43	30 40
± 9	± 12.5	+7 -11	+14 -11	+21 +3	+28 +3	+33 +15	+40 +15	+45 +27	+52 +27	+61 +43	+68 +43	+78 +54	+90 +54	40 50
± 10	± 14.5	+7 -13	+16 -13	+24 +4	+33 +4	+37 +17	+46 +17	+51 +31	+60 +31	+70 +50	+79 +50	+88 +56	+100 +56	50 65
± 11.5	± 16	+7 -16	+16 -16	+27 +4	+36 +4	+43 +20	+52 +20	+57 +34	+66 +34	+79 +56	+88 +56	+99 +62	+112 +62	65 80
± 12.5	± 18	+7 -18	+18 -18	+29 +4	+40 +4	+46 +21	+57 +21	+62 +37	+73 +37	+87 +62	+98 +62	+108 +68	+120 +68	80 100
± 13.5	± 20	+7 -20	+20 -20	+32 +5	+45 +5	+50 +23	+63 +23	+67 +40	+80 +40	+95 +68	+108 +68	+118 +74	+130 +74	100 120
														120 140
														140 160
														160 180
														180 200
														200 225
														225 250
														250 280
														280 315
														315 355
														355 400
														400 450
														450 500

unit : μm

JS6	JS7	J6	J7	K6	K7	M6	M7	N6	N7	P6	P7	R6	R7	diameter category mm
upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	upper lower	greater than or less
± 3	± 5	+ 2 - 4	+ 4 - 6	0 - 6	0 - 10	- 2 - 8	- 2 - 12	- 4 - 10	- 4 - 14	- 6 - 12	- 6 - 16	- 10 - 16	- 10 - 20	— 3
± 4	± 6	+ 5 - 3	+ 6 - 6	+ 2 - 6	+ 3 - 9	- 1 - 9	0 - 12	- 5 - 13	- 4 - 16	- 9 - 17	- 8 - 20	- 12 - 20	- 11 - 23	3 6
± 4.5	± 7.5	+ 5 - 4	+ 8 - 7	+ 2 - 7	+ 5 - 10	- 3 - 12	0 - 15	- 7 - 16	- 4 - 19	- 12 - 21	- 9 - 24	- 16 - 25	- 13 - 28	6 10
± 5.5	± 9	+ 6 - 5	+ 10 - 8	+ 2 - 9	+ 6 - 12	- 4 - 15	0 - 18	- 9 - 20	- 5 - 23	- 15 - 26	- 11 - 29	- 20 - 31	- 16 - 34	10 14
± 6.5	± 10.5	+ 8 - 5	+ 12 - 9	+ 2 - 11	+ 6 - 15	- 4 - 17	0 - 21	- 11 - 24	- 7 - 28	- 18 - 31	- 14 - 35	- 24 - 37	- 20 - 41	14 18
± 8	± 12.5	+ 10 - 6	+ 14 - 11	+ 3 - 13	+ 7 - 18	- 4 - 20	0 - 25	- 12 - 28	- 8 - 33	- 21 - 37	- 17 - 42	- 29 - 45	- 25 - 50	18 24
± 9.5	± 15	+ 13 - 6	+ 18 - 12	+ 4 - 15	+ 9 - 21	- 5 - 24	0 - 30	- 14 - 33	- 9 - 39	- 26 - 45	- 21 - 51	- 35 - 54	- 30 - 60	24 30
± 11	± 17.5	+ 16 - 6	+ 22 - 13	+ 4 - 18	+ 10 - 25	- 6 - 28	0 - 35	- 16 - 38	- 10 - 45	- 30 - 52	- 24 - 59	- 44 - 66	- 38 - 73	30 40
												- 37 - 66	- 32 - 62	40 50
± 12.5	± 20	+ 18 - 7	+ 26 - 14	+ 4 - 21	+ 12 - 28	- 8 - 33	0 - 40	- 20 - 45	- 12 - 52	- 36 - 61	- 28 - 68	- 47 - 69	- 41 - 76	50 65
												- 56 - 81	- 48 - 88	65 80
± 14.5	± 23	+ 22 - 7	+ 30 - 16	+ 5 - 24	+ 13 - 33	- 8 - 37	0 - 46	- 22 - 51	- 14 - 60	- 41 - 70	- 33 - 79	- 44 - 66	- 38 - 73	80 100
												- 61 - 86	- 53 - 93	100 120
± 16	± 26	+ 25 - 7	+ 36 - 16	+ 5 - 27	+ 16 - 36	- 9 - 41	0 - 52	- 25 - 57	- 14 - 66	- 47 - 79	- 36 - 88	- 58 - 83	- 50 - 90	120 140
												- 68 - 97	- 60 - 106	140 160
± 18	± 28.5	+ 29 - 7	+ 39 - 18	+ 7 - 29	+ 17 - 40	- 10 - 46	0 - 57	- 26 - 62	- 16 - 73	- 51 - 87	- 41 - 98	- 71 - 100	- 63 - 109	160 180
												- 75 - 104	- 67 - 113	180 200
± 20	± 31.5	+ 33 - 7	+ 43 - 20	+ 8 - 32	+ 18 - 45	- 10 - 50	0 - 63	- 27 - 67	- 17 - 80	- 55 - 95	- 45 - 108	- 85 - 117	- 74 - 126	200 225
												- 89 - 121	- 78 - 130	225 250
												- 97 - 133	- 87 - 144	250 280
												- 103 - 139	- 93 - 150	280 315
												- 109 - 159	- 109 - 172	315 355
												- 113 - 153	- 103 - 166	355 400
												- 119 - 159	- 109 - 172	400 450